DRAWING MADE IN THIRD ANGLE PROJECTION
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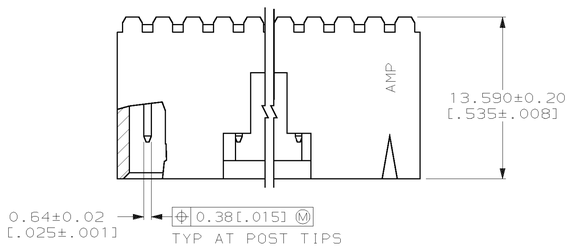
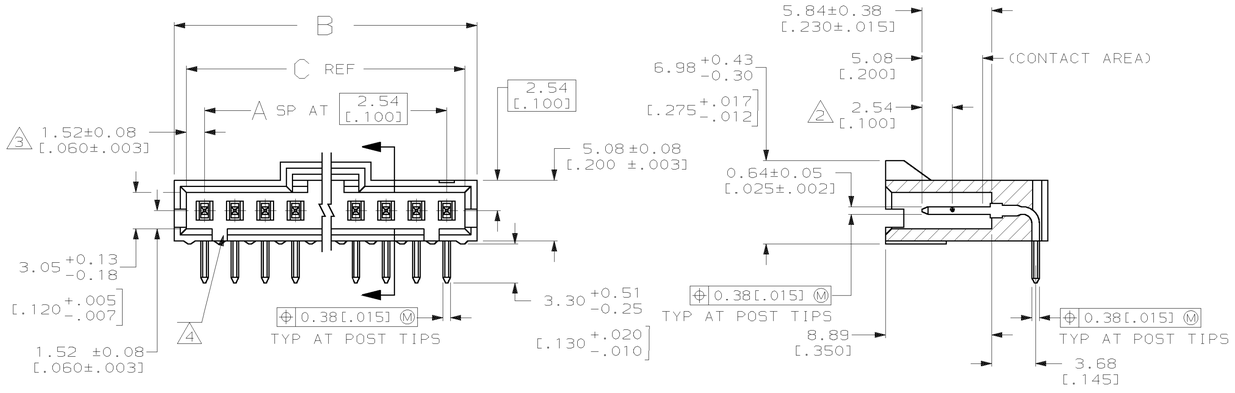
LOC	DIST
AD	00

P	F	ZONE	LTR	REVISIONS: DESCRIPTION	DATE	APPD
			D	REV PER AD-5122	–	–
			E	REV PER AD-6161	1-27-92	–
			F	OBS PER 0010-0831-93	9-15-93	JG
			G	REV PER 0010-0782-93	3-9-94	JG
			H	REV PER 0010-1071-93	3-9-94	JG
			J	REV PER 0010-1884-93	3-9-94	JG
			K	REV PER 0010-0104-95	3-3-95	JG
			L	REV PER 0010-0012-96	1-3-96	JG
			M	REV PER 0010-1114-95	1-25-96	JG
			N	REV PER 0310-0040-97	1-28-97	JG
			P	REV PER 0310-0355-97	02-FEB-98	JG
			R	REV PER EC 0G3C-0441-00	05FEB01	KW



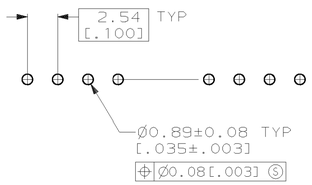


1 .00038[.000015] GOLD IN THE CONTACT AREA, .00254[.000100] MATTE TIN-LEAD ON THE REMAINDER OF CONTACT, ALL OVER .00127[.000050] NICKEL.

2 POINT OF MEASUREMENT FOR PLATING THICKNESS.

3 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING.

4 ON ASSEMBLIES WITH FOUR OR MORE POSITIONS, TWO POLARIZATION SLOTS.
ON ASSEMBLIES WITH TWO OR THREE POSITIONS, ONE POLARIZATION SLOT.



RECOMMENDED HOLE LAYOUT

C	B	A	NO. OF POSN	PART NO.
64.01 [2.520]	66.04 [2.600]	24	25	2-103635-4
61.47 [2.420]	63.50 [2.500]	23	24	2-103635-3
58.93 [2.320]	60.96 [2.400]	22	23	2-103635-2
56.39 [2.220]	58.42 [2.300]	21	22	2-103635-1
53.85 [2.120]	55.88 [2.200]	20	21	2-103635-0
51.31 [2.020]	53.34 [2.100]	19	20	1-103635-9
48.77 [1.920]	50.80 [2.000]	18	19	1-103635-8
46.23 [1.820]	48.26 [1.900]	17	18	1-103635-7
43.69 [1.720]	45.72 [1.800]	16	17	1-103635-6
41.15 [1.620]	43.18 [1.700]	15	16	1-103635-5
38.61 [1.520]	40.64 [1.600]	14	15	1-103635-4
36.07 [1.420]	38.10 [1.500]	13	14	1-103635-3
33.53 [1.320]	35.56 [1.400]	12	13	1-103635-2
30.99 [1.220]	33.02 [1.300]	11	12	1-103635-1
28.45 [1.120]	30.48 [1.200]	10	11	1-103635-0
25.91 [1.020]	27.94 [1.100]	9	10	103635-9
23.37 [.920]	25.40 [1.000]	8	9	103635-8
20.83 [.820]	22.86 [.900]	7	8	103635-7
18.29 [.720]	20.32 [.800]	6	7	103635-6
15.75 [.620]	17.78 [.700]	5	6	103635-5
13.21 [.520]	15.24 [.600]	4	5	103635-4
10.67 [.420]	12.70 [.500]	3	4	103635-3
8.13 [.320]	10.16 [.400]	2	3	103635-2
5.59 [.220]	7.62 [.300]	1	2	103635-1

PART NO

DO NOT SCALE PRINT.
UNLESS SPECIFIED
DIMENSIONS IN mm [INCHES]
TOLERANCES ON :
2 PLC DEC ±0.13[.005]
3 PLC DEC ± -
ANGLES ± -
MATERIAL HOUSING:
FLAME RETARDANT THERMOPLASTIC
COLOR - BLACK
CONTACTS: BRASS
FINISH 1

DR 3-5-91 S. SHUEY
CHK 3-27-91 L. CASTAGNA
APPD 3-27-91 L. CASTAGNA
APPD 3-27-91 R. FELIX
PRODUCT SPEC 108-25034
APPLICATION SPEC 114-25026
WEIGHT _

AMP Incorporated
Harrisburg, PA 17105-3608

NAME HDR ASSY, RTANG, SINGLE ROW 2.54[.100]¢, 0.64[.025] SQ POST, WITH PLZN & LATCHING, AMPMODU MTE

SIZE D | CAGE CODE 00779 | DRAWING NO 103635

SCALE 4:1 | SHEET 1 OF 1

METRIC

CUSTOMER DRAWING

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